



GM/CRUSA 602 & 604 Engine Sealing Rules:

All Gm Crate engines are sealed at the intake manifold, cylinder head, front cover, and oil pan with Chevrolet Performance cap seals, which are installed at the Chevrolet Performance factory.

GM twist off bolts (Breakoff Bolts) on engines will NOT be legal in 2021 Effected as of May 1st, 2021. Any sanction body rules for special events prior to this date must meet the sanction body rules.

The ONLY seals allowed for competition are:

Chevrolet Performance cap seals Crate USA Gen IV(**Green**) or Gen V(**Black**) cable seals, RUSH cable seals, IMCA cable seals allowed.

NO ACAS, NDRA, Crate USA Gen I (**Silver**), Gen II (**Blue**) or Gen III (**Yellow**) will be allowed.

To compete with ANY other seal/sealing system contact CMS. These sealed engines must not be altered, modified, or changed from factory specs. The sealed engines must remain intact and not tampered with.

Any seals that have been removed or tampered with will make the engine illegal and not eligible for competition. The penalty for anyone tampering with seals, modifying any internal engine parts, or changing the parts from stock as delivered sealed from the factory will be subject to expulsion from racing in any CMS events for the remainder of the season.

The GM factory serial number must be in place or a Crate USA build certification number, must be clearly visible for technical inspectors.